

## EFFECT OF REPLACING SODIUM CHLORIDE WITH POTASSIUM CHLORIDE ON GOUDA CHEESE QUALITY

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**ABSTRACT:** *Five treatments of Gouda cheese were made to study the effect of replacing sodium chloride (NaCl) with potassium chloride (KCl) in the brine used in salting Gouda cheese. NaCl was replaced with KCl at the rate of 0.0, 20, 40, 60 and 80%. Replacement of NaCl with KCl caused a significant increase of moisture, acidity, soluble nitrogen, total volatile fatty acids, potassium content, while decreased fat, total nitrogen and sodium content. Replacement of NaCl with KCl up to 40% increased the total scores of organoleptic properties. Moisture content and pH values of all cheese treatments decreased while fat, total nitrogen, soluble nitrogen, total volatile fatty acids, acidity contents and scores of organoleptic properties increased as ripening period progressed.*

**Key words:** *Gouda cheese, low sodium, potassium, brine.*

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### INTRODUCTION

Gouda cheese is a semi hard cheese. Six varieties of Gouda cheese are manufactured and ripened for 3 months (Vanrusselt, 1992). Consumption of this cheese in Egypt has been increased in the recent years and it has been manufactured in some Egyptian Dairy factories.

Salt has a major influence on cheese ripening and play a crucial role in developing, flavour, body and texture of cheese (Banks *et al.*, 1993). Sodium intake is primarily associated with hypertension (Dillon, 1987 and Guinee, 2004). The average total daily sodium intake by most persons in developed countries is 4 – 5 g (10 – 12 g of NaCl) (Dillon, 1987). This quantity which is 10 – 35 time greater than the minimum adult requirement (200 mg) is regarded as excessive. Various studies have indicated the ameliorating role of potassium. Animal experiments have shown that potassium protects rat from the effects of high blood pressure by a high salt intake. It is known that potassium has a diuretic effect on the kidney and increases sodium excretion. A better known role for potassium in high blood pressure is as a salt substitute and this attribute could be exploited for more than at present in the development of palatable salt free staple foods such as bread and cheeses. Potassium is a necessary adjunct in therapy of high blood pressure to overcome the excessive renal loss of potassium by thiozide diuretics (Salem and Abeid, 1997).

The objectives of this study were to investigate the possibility of making a good quality low salt Gouda cheese by partial replacement of sodium chloride with potassium chloride in salting process and to monitor changes in chemical, microbiological and sensory properties of Gouda cheese.

## **MATERIALS AND METHODS**

### **1. Materials:**

#### **1.1. Milk:**

Fresh whole cow's milk was obtained from Tokh Tanbisha Farm, Faculty of Agriculture, Minufiya University, Shibin El-Kom, Egypt.

#### **1.2. Starter culture:**

Multiple mixed strain culture containing *Lactococcus lactis* subsp. *cremoris*, *Lactococcus lactis* subsp. *lactis*, *Leuconostoc mesenteroides* subsp. *cremoris* and *Lactococcus lactis* subsp. *diacetylactis* was used. The culture was obtained from Chr. Hansen's Lab., Denmark.

#### **1.3. Rennet:**

Rennet powder (Hannilase L 2235) was obtained from Chr. Hansen's Lab., Denmark.

#### **1.4. Salts:**

Commercial fine grade salts (NaCl, KCl and CaCl<sub>2</sub>) were used.

#### **1.5. Annatto:**

Annatto (550) was obtained from Chr. Hansen's Lab., Denmark.

#### **1.6. Coating material:**

White plastic 5% Natamycin was obtained from Chr. Hansen's Lab., Denmark.

### **2. Methods:**

#### **2.1. Manufacture of Gouda cheese.**

Gouda cheese was manufactured as described by Scott (1998) as follows:

Fresh cow's milk was standardized to 3.0% fat. The milk was heated to 72°C for 15 – 20 sec. then cooled to 31°C. Annatto, calcium chloride were added at the rate of 20 – 25 ml / 100 kg milk, 0.02%, respectively. The milk was inoculated with 1% commercial starter culture and thoroughly mixed with the milk. When acidity of milk reached 0.19 – 0.20%, rennet was added at the rate of 3.0 gm rennet powder / 100 kg milk. As the curd became firm enough, almost within 25 – 30 minutes, it was cut into 0.5 – 1.5 cm cubes

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using the American knives for 10 – 15 minutes with stirring curd to float in whey. Scalding was accomplished by replacing 30% of the whey with hot water at not more than 80°C to give final temperature of 36 – 38°C in about 30 minutes with continuous stirring. The curd is lightly pressed at 2 – 4 kg / cm<sup>2</sup> by using metallic plates under the surface of whey for 15 – 30 minutes. The whey was then drained off and the curd was filled in the mould, then the cheese was pressed. During pressing the cheese curd was turned and pressed to produce required shape. The curd blocks were then dumped into 20% brine (T<sub>1</sub> 100% NaCl, T<sub>2</sub> 80% NaCl + 20% KCl, T<sub>3</sub> 60% NaCl + 40% KCl, T<sub>4</sub> 40% NaCl + 60% KCl and T<sub>5</sub> 20% NaCl + 80% KCl) at 15°C for 48 hr. After salting, the green cheeses were placed for 2 days in ripening room for drying. The cheese was then carefully coated with plastic coat. Resultant cheese was then kept in the ripening room at 10 – 12°C and 85 – 95% relative humidity for 3 months. All cheese treatments were sampled when fresh and during ripening period for chemical, microbiological analysis and sensory evaluation. The whole experiment was duplicated.

### **2.2. Chemical analysis:**

Cheese were sampled at zero time and after 15, 30, 60 and 90 days of ripening period and analyzed for moisture, fat, total nitrogen (TN), soluble nitrogen (SN), pH value and titratable acidity according to Ling (1963). Total volatile fatty acids (TVFA) were determined according to Kosikowski (1966), by direct distillation as ml NaOH 0.1 N/100 gm cheese sodium and potassium determined by corning flame photometer 410.

### **2.3. Bacteriological analysis:**

Total bacterial counts were enumerated on standard plate count agar according to Marth (1978). Lipolytic bacteria were determined according to Salle (1961), while proteolytic bacteria determined on nutrient agar medium + 10% sterile skim milk according to Sharf (1970).

### **2.4. Sensory evaluation:**

Organoleptic properties of different cheeses were assessed according to Hammad (2008) out of 100 points for flavour, 30 points for body & texture, and 10 points for appearance. Cheese samples were evaluated by ten panelists.

### **2.5. Statistical analysis:**

Factorial design was used to analyze the obtained data and Duncan's test was used to calculate the multiple comparison (Steel and Torrie, 1980). Significant differences were determined at  $p \leq 0.05$  level.

## **RESULTS AND DISCUSSION**

Replacement of sodium chloride with potassium chloride did not affect significantly ( $p > 0.05$ ) the moisture content of Gouda cheese (Tables 1, 6) (Katsiari *et al.*, 1997 and Katsiari *et al.*, 1998). Moisture content of all cheese treatments decreased significantly ( $p \leq 0.05$ ) during ripening period. Moisture content decreased markedly during the first 30 days of ripening period, then decreased gradually as a ripening period progressed up to the end of ripening period (Tables 1, 6).

Substitution of sodium with potassium did not have significant ( $p > 0.05$ ) effect on fat and total nitrogen content of the resultant cheese (Tables 1, 6). These results are in agreement with those reported by Katsiari *et al.* (1997) and Katsiari *et al.* (1998).

Fat and total nitrogen contents on dry matter basis of all cheese treatments did not change significantly ( $p > 0.05$ ) as ripening period advanced (Tables 1, 6). These results are in accordance with those reported by Hammad (2008).

Replacement of NaCl with KCl caused a significant decrease in titratable acidity and this reduction was proportional to the rate of replacement (Tables 2, 6). Titratable acidity of all cheese treatments increased significantly ( $p \leq 0.05$ ) as ripening period proceeded (Tables 2, 6). On the other hand, pH values as affected by ripening period and replacement of NaCl with KCl followed on opposite trends of these of acidity (Tables 2, 6). These results are in agreement with those reported by Hussein (2004).

Substituting of sodium chloride with potassium chloride caused a significant increase in ripening indices and this increase was proportional to the rate of replacement (Tables 2, 6). Control cheese had the lowest SN and TVFA contents, while cheese that salted with brine solution contained 20% NaCl + 80% KCl contained the highest ripening indices. On the other hand, Katsiari *et al.* (2001) reported that, replacement of sodium chloride with potassium chloride did not significantly influenced the lipolysis during cheese ripening. Ripening indices [total volatile fatty acids (TVFA) and soluble nitrogen (SN)] followed similar trends. TVFA and SN of all cheese treatments increased significantly ( $p \leq 0.05$ ) as ripening period progressed (Tables 2, 6)

There were significant difference among cheese treatments in sodium and potassium contents (Tables 3, 6). Replacement of NaCl with KCl caused a significant increase in potassium content while decreased the sodium content and this effect was proportional to the rate of replacement. On the other hand, sodium and potassium contents of all cheese treatments did not change significantly ( $p > 0.05$ ) during ripening period (Tables 3, 6). Similar results were reported by Katsiari *et al.* (1998).

**Effect of replacing sodium chloride with potassium chloride on.....**

**Table 1**

**Table 2**

**Effect of replacing sodium chloride with potassium chloride on.....**

**Table 3**

Replacement of NaCl with KCl increased the total bacterial, lipolytic bacterial and proteolytic bacterial counts, which might be due to the inhibitory effect of NaCl on bacterial growth (Hussein, 2004).

Control cheese that salted with NaCl only exhibited the lowest counts of these bacteria, while T<sub>5</sub> which salted with the highest ratio of KCl exhibited the highest counts of these bacteria (Table 4). Changes in counts of total bacteria, proteolytic and lipolytic bacteria are presented in Table (4). Counts of these bacteria in all cheese treatments increased during the first 30 days of ripening period then decreased as ripening period proceeded.

Total scores of organoleptic properties of all cheese treatments increased as storage period progressed. On the other hand, cheese treatments T<sub>2</sub> and T<sub>3</sub> those salted by replacing 20 and 40% of NaCl with KCl gained scores higher than those of control cheese (Tables 5, 6). Increasing the replacement rate above than 40% decreased the scores of the resultant cheese (Tables 5, 6) where bitter metallic flavour, creasy body and crumbly texture were developed. These results agree with those of Ramadan (1995).

It could be concluded that is possible to make a good quality low sodium Gouda cheese by using a brine solution that 40% of NaCl was replaced by KCl.



**Effect of replacing sodium chloride with potassium chloride on.....**

**Table 4**

**Table 5**

**Effect of replacing sodium chloride with potassium chloride on.....**

**Table 6**

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## تأثير استبدال كلوريد الصوديوم بواسطة كلوريد البوتاسيوم على صفات جبن الجودا

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### المخلص العربى :

يهدف هذا البحث إلى محاولة تصنيع جبن جودا منخفض الصوديوم لذلك فقد تم تصنيع خمس معاملات من جبن الجودا حيث تم التملح فى محلول ملهى ثم استبدال كلوريد الصوديوم فيه بواسطة كلوريد البوتاسيوم بنسب إحلال صفر ، ٢٠ ، ٤٠ ، ٦٠ و ٨٠% على التوالي . ولقد أوضحت النتائج المتحصل عليها بعد تحليلها إحصائياً ما يلى :

- أدى استبدال كلوريد الصوديوم بواسطة كلوريد البوتاسيوم إلى زيادة نسب كل من الرطوبة، الحموضة ، النيتروجين الذائب والأحماض الدهنية الطيارة الكلية وتركيز البوتاسيوم . بينما لم تتغير نسب كل من الرطوبة والدهن والبروتين وانخفضت نسبة الصوديوم وقيم الـ pH للجبن الناتج .
- أدى استبدال كلوريد الصوديوم بواسطة كلوريد البوتاسيوم حتى نسبة إحلال ٤٠% إلى تحسين الخواص الحسية . بينما أدت زيادة نسبة الاستبدال أعلى من ذلك إلى خفض درجات التحكيم .
- انخفضت نسبة الرطوبة وقيم الـ pH بتقدم فترة التسوية فى حين لم تتغير نسب كل من الصوديوم والبوتاسيوم والدهن والنيتروجين الكلى بينما ازدادت نسبة كل من النيتروجين الذائب والأحماض الدهنية الطيارة الكلية والحموضة ودرجات التحكيم .
- ازدادت نسبة كل من النيتروجين الذائب والأحماض الدهنية الطيارة والحموضة ودرجات التحكيم فى الجبن الناتج أثناء التخزين .



**Table (1). Effect of replacing sodium chloride with potassium chloride on moisture, Total nitrogen and fat contents of Gouda cheese.**

| Cheese treatments | Moisture content (%)  |       |       |       |       | Total nitrogen / dry matter (%) |      |      |      |      | Fat / dry matter (%)  |       |       |       |       |
|-------------------|-----------------------|-------|-------|-------|-------|---------------------------------|------|------|------|------|-----------------------|-------|-------|-------|-------|
|                   | Storage period (days) |       |       |       |       | Storage period (days)           |      |      |      |      | Storage period (days) |       |       |       |       |
|                   | Zero                  | 15    | 30    | 60    | 90    | Zero                            | 15   | 30   | 60   | 90   | Zero                  | 15    | 30    | 60    | 90    |
| T <sub>1</sub>    | 46.80                 | 44.50 | 43.30 | 41.30 | 40.40 | 5.60                            | 5.72 | 5.83 | 6.06 | 6.27 | 44.18                 | 44.54 | 44.69 | 44.86 | 45.13 |
| T <sub>2</sub>    | 47.00                 | 44.80 | 43.58 | 41.62 | 40.75 | 5.59                            | 5.70 | 5.84 | 6.09 | 6.21 | 44.09                 | 44.20 | 44.31 | 44.53 | 45.20 |
| T <sub>3</sub>    | 47.50                 | 45.26 | 43.82 | 42.10 | 41.20 | 5.57                            | 5.69 | 5.80 | 6.13 | 6.20 | 44.20                 | 44.70 | 44.82 | 45.10 | 45.28 |
| T <sub>4</sub>    | 47.95                 | 45.60 | 44.26 | 42.70 | 41.66 | 5.63                            | 5.71 | 5.83 | 6.19 | 6.20 | 44.09                 | 44.31 | 45.00 | 45.20 | 45.59 |
| T <sub>5</sub>    | 48.30                 | 46.00 | 44.75 | 43.22 | 42.20 | 5.62                            | 5.74 | 5.82 | 6.23 | 6.22 | 44.10                 | 44.40 | 44.60 | 44.91 | 45.32 |

- T<sub>1</sub>: Control treatment made by 100% NaCl.
- T<sub>2</sub>: treatment made by replacing 20% NaCl with KCl.
- T<sub>3</sub>: treatment made by replacing 40% NaCl with KCl.
- T<sub>4</sub>: treatment made by replacing 60% NaCl with KCl.
- T<sub>5</sub>: treatment made by replacing 80% NaCl with KCl.

Table (2). Effect of replacing sodium chloride with potassium chloride on titratable acidity, pH, soluble nitrogen (SN) and total volatile fatty acids (TVFA) of Gouda cheese.

| Cheese treatments* | Titratable acidity (%) |      |      |      |      | pH values             |      |      |      |      | Soluble nitrogen (%)  |      |      |      |      | Total volatile fatty acids (ml NaOH 0.1 N/100 g cheese) |      |      |      |      |
|--------------------|------------------------|------|------|------|------|-----------------------|------|------|------|------|-----------------------|------|------|------|------|---|------|------|------|------|
|                    | Storage period (days)  |      |      |      |      | Storage period (days) |      |      |      |      | Storage period (days) |      |      |      |      | Storage period (days)                                   |      |      |      |      |
|                    | Zero                   | 15   | 30   | 60   | 90   | Zero                  | 15   | 30   | 60   | 90   | Zero                  | 15   | 30   | 60   | 90   | Zero  | 15   | 30   | 60   | 90   |
| T <sub>1</sub>     | 0.98                   | 1.30 | 1.45 | 1.75 | 1.96 | 6.20                  | 5.92 | 5.75 | 5.66 | 5.50 | 0.37                  | 0.39 | 0.40 | 0.63 | 0.70 | 9.8   | 15.2 | 17.6 | 26.6 | 35.0 |
| T <sub>2</sub>     | 0.99                   | 1.35 | 1.48 | 1.79 | 1.99 | 6.18                  | 5.86 | 5.67 | 5.59 | 5.45 | 0.38                  | 0.39 | 0.41 | 0.65 | 0.71 | 9.8   | 16.8 | 18.8 | 28.2 | 37.2 |
| T <sub>3</sub>     | 1.00                   | 1.39 | 1.53 | 1.84 | 2.02 | 6.18                  | 5.82 | 5.61 | 5.52 | 5.40 | 0.39                  | 0.42 | 0.45 | 0.69 | 0.73 | 10.0  | 17.9 | 20.2 | 29.9 | 39.8 |
| T <sub>4</sub>     | 1.01                   | 1.46 | 1.60 | 1.95 | 2.10 | 6.16                  | 5.76 | 5.55 | 5.43 | 5.38 | 0.40                  | 0.46 | 0.50 | 0.74 | 0.78 | 10.1  | 19.0 | 22.5 | 32.6 | 40.6 |
| T <sub>5</sub>     | 1.01                   | 1.50 | 1.65 | 1.99 | 2.12 | 6.15                  | 5.70 | 5.48 | 5.35 | 5.30 | 0.40                  | 0.49 | 0.52 | 0.76 | 0.79 | 10.1  | 20.8 | 23.7 | 34.0 | 41.5 |

\* see Table (1).



**Table (3). Effect of replacing sodium chloride with potassium chloride on Na and K contents of Gouda cheese.**

| Cheese treatments* | Na content / moisture (%) |      |      |      |      | K content / moisture (%) |      |      |      |      |
|--------------------|---------------------------|------|------|------|------|--------------------------|------|------|------|------|
|                    | Storage period (days)     |      |      |      |      | Storage period (days)    |      |      |      |      |
|                    | Zero                      | 15   | 30   | 60   | 90   | Zero                     | 15   | 30   | 60   | 90   |
| T <sub>1</sub>     | 2.59                      | 2.73 | 2.81 | 2.96 | 3.03 | 0.10                     | 0.11 | 0.12 | 0.13 | 0.14 |
| T <sub>2</sub>     | 2.03                      | 2.13 | 2.20 | 2.31 | 2.37 | 0.19                     | 0.21 | 0.22 | 0.24 | 0.24 |
| T <sub>3</sub>     | 1.32                      | 1.40 | 1.45 | 1.51 | 1.55 | 0.84                     | 0.89 | 0.93 | 0.97 | 0.99 |
| T <sub>4</sub>     | 1.02                      | 1.08 | 1.11 | 1.16 | 1.19 | 1.25                     | 1.34 | 1.39 | 1.45 | 1.49 |
| T <sub>5</sub>     | 0.71                      | 0.76 | 0.78 | 0.82 | 0.84 | 1.67                     | 1.76 | 1.82 | 1.89 | 1.94 |

\* see Table (1).

Table (4). Effect of replacing sodium chloride with potassium chloride on microbiological analysis of Gouda cheese.

| Treatments*    | Total bacteria<br>(cfu / gm × 10 <sup>6</sup> ) |      |      |      |      | Proteolytic bacteria<br>(cfu / gm × 10 <sup>6</sup> ) |     |     |     |     | Lipolytic bacteria<br>(cfu / gm × 10 <sup>6</sup> ) |     |     |     |     |
|----------------|---|------|------|------|------|---|-----|-----|-----|-----|---|-----|-----|-----|-----|
|                | Storage period (days)                           |      |      |      |      | Storage period (days)                                 |     |     |     |     | Storage period (days)                               |     |     |     |     |
|                | Zero  | 15   | 30   | 60   | 90   | Zero  | 15  | 30  | 60  | 90  | Zero  | 15  | 30  | 60  | 90  |
| T <sub>1</sub> | 63.0  | 76.0 | 82.0 | 57.0 | 40.0 | 3.7   | 5.6 | 7.0 | 2.1 | 1.6 | 3.0   | 5.5 | 7.9 | 4.2 | 2.8 |
| T <sub>2</sub> | 64.0  | 79.0 | 83.0 | 58.0 | 42.0 | 3.8   | 5.8 | 7.1 | 2.3 | 1.7 | 3.1   | 5.7 | 8.0 | 4.4 | 2.9 |
| T <sub>3</sub> | 65.0  | 81.0 | 86.0 | 60.0 | 46.0 | 3.9   | 6.0 | 7.4 | 2.5 | 1.9 | 3.1   | 5.8 | 8.3 | 4.5 | 3.0 |
| T <sub>4</sub> | 65.0  | 82.0 | 88.0 | 61.0 | 48.0 | 4.0   | 6.5 | 7.5 | 2.7 | 2.1 | 3.3   | 6.1 | 8.6 | 4.6 | 3.2 |
| T <sub>5</sub> | 66.0  | 84.0 | 89.0 | 61.0 | 49.0 | 4.0   | 6.9 | 7.6 | 2.9 | 2.3 | 3.4   | 6.3 | 8.7 | 4.6 | 3.3 |

\* see Table (1).

Table (5). Organoleptic evaluation of Gouda cheese made by replacing sodium chloride with potassium chloride.

| Cheese treatments* | Flavour (60)          |    |    |    |    | Body and texture (30) |    |    |    |    | Appearance (10)       |    |    |    |    | Total scores (100)    |    |    |    |    |
|--------------------|-----------------------|----|----|----|----|-----------------------|----|----|----|----|-----------------------|----|----|----|----|-----------------------|----|----|----|----|
|                    | Storage period (days) |    |    |    |    | Storage period (days) |    |    |    |    | Storage period (days) |    |    |    |    | Storage period (days) |    |    |    |    |
|                    | Zero                  | 15 | 30 | 60 | 90 | Zero                  | 15 | 30 | 60 | 90 | Zero                  | 15 | 30 | 60 | 90 | Zero                  | 15 | 30 | 60 | 90 |
| T <sub>1</sub>     | -                     | 29 | 39 | 51 | 55 | -                     | 20 | 23 | 25 | 26 | -                     | 6  | 7  | 7  | 8  | -                     | 55 | 69 | 83 | 89 |
| T <sub>2</sub>     | -                     | 30 | 40 | 52 | 56 | -                     | 21 | 24 | 27 | 28 | -                     | 6  | 7  | 8  | 8  | -                     | 57 | 71 | 87 | 92 |
| T <sub>3</sub>     | -                     | 28 | 39 | 52 | 56 | -                     | 21 | 23 | 26 | 27 | -                     | 6  | 7  | 8  | 9  | -                     | 55 | 69 | 86 | 92 |
| T <sub>4</sub>     | -                     | 30 | 34 | 47 | 47 | -                     | 20 | 20 | 24 | 25 | -                     | 6  | 7  | 7  | 7  | -                     | 56 | 61 | 78 | 79 |
| T <sub>5</sub>     | -                     | 30 | 33 | 44 | 45 | -                     | 20 | 20 | 21 | 22 | -                     | 5  | 6  | 7  | 8  | -                     | 55 | 59 | 72 | 75 |

\* see Table (1).

Table (6). Statistical analysis of the results obtained for Gouda cheese made by replacing sodium chloride with potassium chloride.

| Gouda cheese properties     | Means square | Effect of treatments <sup>▪</sup> |                |                |                |                | Means square | Effect of storage (days) <sup>▪</sup> |   |   |   |    |
|-----------------------------|--------------|-----------------------------------|----------------|----------------|----------------|----------------|--------------|---------------------------------------|---|---|---|----|
|                             |              | Multiple comparison               |                |                |                |                |              | Multiple comparison                   |   |   |   |    |
|                             |              | T <sub>1</sub> <sup>•</sup>       | T <sub>2</sub> | T <sub>3</sub> | T <sub>4</sub> | T <sub>5</sub> |              | 1                                     | 3 | 6 | 9 | 12 |
| Moisture (%)                | 4.34*        | A                                 | A              | A              | A              | A              | 61.75*       | A                                     | B | C | D | E  |
| Fat (%)                     | 0.43*        | A                                 | A              | A              | A              | A              | 13.30*       | E                                     | D | C | B | A  |
| Total nitrogen (%)          | 9.18*        | A                                 | A              | A              | A              | A              | 0.66*        | E                                     | D | C | B | A  |
| Acidity (%)                 | 0.05*        | E                                 | D              | C              | B              | A              | 1.65*        | E                                     | D | C | B | A  |
| pH values                   | 0.06*        | A                                 | B              | C              | D              | E              | 0.92*        | A                                     | B | C | D | E  |
| Soluble nitrogen (%)        | 0.02*        | E                                 | D              | C              | B              | A              | 0.27*        | E                                     | D | C | B | A  |
| TVFA (ml 0.1 N NaOH/100 g)  | 43.12*       | E                                 | D              | C              | B              | A              | 1259.75*     | E                                     | D | C | B | A  |
| Sodium content (mg/100 g)   | 1290620.03*  | A                                 | B              | C              | D              | E              | 145.03*      | A                                     | A | A | A | A  |
| Potassium content(mg/100 g) | 1047510.20*  | E                                 | D              | C              | B              | A              | 674.65*      | A                                     | A | A | A | A  |
| Organoleptic properties:    |              |                                   |                |                |                |                |              |                                       |   |   |   |    |
| Flavour (60)                | 71.35*       | B                                 | A              | B              | C              | D              | 962.26*      | –                                     | D | C | B | A  |
| Body & texture (30)         | 31.90*       | A                                 | A              | A              | B              | C              | 164.10*      | –                                     | D | C | B | A  |
| Appearance (10)             | 5.15*        | A                                 | A              | A              | B              | C              | 14.77*       | –                                     | D | C | B | A  |
| Total score (100)           | 270.28*      | C                                 | A              | B              | D              | E              | 2222.22*     | –                                     | D | C | B | A  |

<sup>•</sup> see Table (1).

\* Significant at 0.05 level.

<sup>▪</sup> For each different letters (the same row) means the multiple comparison are different from each others letter A is the highest followed by B, C... etc.

Effect of replacing sodium chloride with potassium chloride on.....

**Table (15). The sensory evaluation of Ras cheese as affected by gamma irradiation during ripening period.**

| Ripening period (Months) | Sensory evaluation | control | Irradiation dose (kGy) |    |    |    | Irradiation dose (kGy) |    |    |    | Irradiation dose (kGy) |    |    |    | Irradiation dose (kGy) |    |    |    | Irradiation dose (kGy) |    |    |    | Irradiation dose (kGy) |    |    |    |
|--------------------------|--------------------|---------|------------------------|----|----|----|------------------------|----|----|----|------------------------|----|----|----|------------------------|----|----|----|------------------------|----|----|----|------------------------|----|----|----|
|                          |                    |         | 2                      | 3  | 4  | 5  | 2                      | 3  | 4  | 5  | 2                      | 3  | 4  | 5  | 2                      | 3  | 4  | 5  | 2                      | 3  | 4  | 5  | 2                      | 3  | 4  | 5  |
| Fresh                    | Appearance         | 8       | 7.5                    | 7  | 6  | 5  | 8                      | 8  | 8  | 8  | 8                      | 8  | 8  | 8  | 8                      | 8  | 8  | 8  | 8                      | 8  | 8  | 8  | 8                      | 8  | 8  | 8  |
|                          | Body&Text.         | 26      | 26                     | 26 | 26 | 26 | 26                     | 26 | 26 | 26 | 26                     | 26 | 26 | 26 | 26                     | 26 | 26 | 26 | 26                     | 26 | 26 | 26 | 26                     | 26 | 26 | 26 |
|                          | Flavour            | 28      | 28                     | 28 | 28 | 28 | 28                     | 28 | 28 | 28 | 28                     | 28 | 28 | 28 | 28                     | 28 | 28 | 28 | 28                     | 28 | 28 | 28 | 28                     | 28 | 28 | 28 |
|                          | total              | 62      | 61.5                   | 61 | 60 | 59 | 62                     | 62 | 62 | 62 | 62                     | 62 | 62 | 62 | 62                     | 62 | 62 | 62 | 62                     | 62 | 62 | 62 | 62                     | 62 | 62 | 62 |
| 1                        | Appearance         | 8       | 7.5                    | 7  | 6  | 5  | 7                      | 7  | 6  | 5  | 8                      | 8  | 8  | 8  | 8                      | 8  | 8  | 8  | 8                      | 8  | 8  | 8  | 8                      | 8  | 8  | 8  |
|                          | Body&Text.         | 28      | 27                     | 28 | 29 | 29 | 29                     | 29 | 29 | 29 | 28                     | 28 | 28 | 28 | 28                     | 28 | 28 | 28 | 28                     | 28 | 28 | 28 | 28                     | 28 | 28 | 28 |
|                          | Flavour            | 30      | 28                     | 28 | 28 | 28 | 30                     | 30 | 30 | 30 | 30                     | 30 | 30 | 30 | 30                     | 30 | 30 | 30 | 30                     | 30 | 30 | 30 | 30                     | 30 | 30 | 30 |
|                          | Total              | 66      | 64.5                   | 63 | 63 | 62 | 66                     | 66 | 65 | 64 | 66                     | 66 | 66 | 66 | 66                     | 66 | 66 | 66 | 66                     | 66 | 66 | 66 | 66                     | 66 | 66 | 66 |
| 2                        | Appearance         | 8       | 7.5                    | 7  | 6  | 5  | 7                      | 7  | 6  | 5  | 7                      | 7  | 6  | 5  | 8                      | 8  | 8  | 8  | 8                      | 8  | 8  | 8  | 8                      | 8  | 8  | 8  |
|                          | Body&Text.         | 29      | 29                     | 29 | 30 | 31 | 30                     | 30 | 32 | 33 | 29                     | 29 | 29 | 29 | 29                     | 29 | 29 | 29 | 29                     | 29 | 29 | 29 | 29                     | 29 | 29 | 29 |
|                          | Flavour            | 30      | 30                     | 29 | 28 | 28 | 30                     | 30 | 30 | 30 | 30                     | 30 | 30 | 30 | 30                     | 30 | 30 | 30 | 30                     | 30 | 30 | 30 | 30                     | 30 | 30 | 30 |
|                          | Total              | 67      | 66.5                   | 65 | 64 | 64 | 67                     | 67 | 68 | 68 | 66                     | 66 | 65 | 64 | 67                     | 67 | 67 | 67 | 67                     | 67 | 67 | 67 | 67                     | 67 | 67 | 67 |
| 3                        | Appearance         | 9       | 7.5                    | 7  | 6  | 5  | 7                      | 7  | 6  | 5  | 7                      | 7  | 6  | 5  | 7                      | 7  | 6  | 5  | 9                      | 9  | 9  | 9  | 9                      | 9  | 9  | 9  |
|                          | Body&Text.         | 30      | 31                     | 31 | 33 | 33 | 34                     | 35 | 36 | 36 | 33                     | 33 | 34 | 34 | 30                     | 30 | 30 | 30 | 30                     | 30 | 30 | 30 | 30                     | 30 | 30 | 30 |
|                          | Flavour            | 32      | 30                     | 30 | 29 | 28 | 31                     | 30 | 30 | 30 | 31                     | 31 | 30 | 30 | 32                     | 32 | 32 | 32 | 32                     | 32 | 32 | 32 | 32                     | 32 | 32 | 32 |
|                          | Total              | 71      | 68.5                   | 68 | 68 | 66 | 72                     | 72 | 72 | 71 | 71                     | 71 | 70 | 69 | 69                     | 69 | 68 | 67 | 71                     | 71 | 71 | 71 | 71                     | 71 | 71 | 71 |
| 4                        | Appearance         | 9       | 7.5                    | 7  | 6  | 5  | 7                      | 7  | 6  | 5  | 7                      | 7  | 6  | 5  | 7                      | 7  | 6  | 5  | 7                      | 7  | 6  | 5  | 9                      | 9  | 9  | 9  |
|                          | Body&Text.         | 33      | 33                     | 34 | 36 | 37 | 35                     | 35 | 37 | 38 | 35                     | 35 | 36 | 36 | 34                     | 35 | 35 | 35 | 33                     | 33 | 33 | 33 | 33                     | 33 | 33 | 33 |
|                          | Flavour            | 35      | 32                     | 30 | 30 | 29 | 33                     | 32 | 31 | 31 | 33                     | 32 | 31 | 31 | 32                     | 32 | 32 | 32 | 35                     | 35 | 35 | 35 | 35                     | 35 | 35 | 35 |
|                          | total              | 77      | 72.5                   | 74 | 72 | 71 | 75                     | 74 | 74 | 74 | 75                     | 74 | 73 | 72 | 73                     | 74 | 73 | 72 | 75                     | 75 | 74 | 73 | 77                     | 77 | 77 | 77 |
| 5                        | Appearance         | 9       | 7.5                    | 7  | 6  | 5  | 7                      | 7  | 6  | 5  | 7                      | 7  | 6  | 5  | 7                      | 7  | 6  | 5  | 7                      | 7  | 6  | 5  | 7                      | 7  | 6  | 5  |
|                          | Body&Text.         | 35      | 35                     | 36 | 37 | 38 | 36                     | 36 | 38 | 38 | 38                     | 38 | 38 | 38 | 37                     | 38 | 38 | 38 | 34                     | 34 | 34 | 34 | 35                     | 35 | 35 | 35 |
|                          | Flavour            | 38      | 32                     | 30 | 30 | 29 | 34                     | 33 | 31 | 31 | 33                     | 32 | 31 | 31 | 33                     | 33 | 33 | 33 | 35                     | 35 | 35 | 35 | 38                     | 38 | 38 | 38 |
|                          | Total              | 82      | 74.5                   | 73 | 73 | 72 | 77                     | 76 | 75 | 74 | 78                     | 77 | 75 | 74 | 77                     | 78 | 77 | 76 | 76                     | 76 | 75 | 74 | 80                     | 80 | 79 | 78 |
| 6                        | Appearance         | 9       | 7.5                    | 7  | 6  | 5  | 7                      | 7  | 6  | 5  | 7                      | 7  | 6  | 5  | 7                      | 7  | 6  | 5  | 7                      | 7  | 6  | 5  | 7                      | 7  | 6  | 5  |
|                          | Body&Text.         | 35      | 35                     | 36 | 37 | 38 | 36                     | 36 | 38 | 38 | 38                     | 38 | 38 | 38 | 37                     | 38 | 38 | 38 | 34                     | 34 | 35 | 35 | 35                     | 35 | 35 | 35 |
|                          | Flavour            | 39      | 33                     | 30 | 31 | 29 | 34                     | 33 | 31 | 31 | 33                     | 32 | 31 | 31 | 33                     | 33 | 33 | 33 | 36                     | 35 | 35 | 35 | 38                     | 38 | 38 | 38 |
|                          | Total              | 83      | 75.5                   | 73 | 74 | 72 | 77                     | 76 | 75 | 74 | 78                     | 77 | 75 | 74 | 77                     | 78 | 77 | 76 | 77                     | 76 | 75 | 75 | 80                     | 80 | 79 | 78 |

**Table (1<sup>ε</sup>): Lipolytic bacterial count (cfu g<sup>-1</sup>) of Ras cheese as affected by gamma irradiation during ripening period.**

| Treatment<br>Ripening<br>period (month) | Control             | Irradiation dose (kGy) |                    |                     |                     |                     |                     |                     |                     |                     |                     |                     |                     |
|---|---------------------|------------------------|--------------------|---------------------|---------------------|---------------------|---------------------|---------------------|---------------------|---------------------|---------------------|---------------------|---------------------|
|   |                     | 2                      | 3                  | 4                   | 5                   | γ                   | ζ                   | ι                   | ο                   | ϒ                   | ϛ                   | ε                   | ο                   |
|   |                     | The second group       |                    |                     |                     | The third group     |                     |                     |                     | The fourth group    |                     |                     |                     |
| Fresh                                   | 19 x10 <sup>3</sup> | 7x10 <sup>2</sup>      | 5x10 <sup>2</sup>  | 2.5x10 <sup>2</sup> | 1x10 <sup>2</sup>   | 18 x10 <sup>3</sup> | 19 x10 <sup>3</sup> | 20x10 <sup>3</sup>  | 19 x10 <sup>3</sup> | 17 x10 <sup>3</sup> | 19 x10 <sup>3</sup> | 19 x10 <sup>3</sup> | 20x10 <sup>3</sup>  |
| 1                                       | 30x10 <sup>3</sup>  | 11x10 <sup>2</sup>     | 7x10 <sup>2</sup>  | 3x10 <sup>2</sup>   | 2x10 <sup>2</sup>   | 15x10 <sup>2</sup>  | 12x10 <sup>2</sup>  | 5.5x10 <sup>2</sup> | 2x10 <sup>2</sup>   | 31x10 <sup>3</sup>  | 30x10 <sup>3</sup>  | 32x10 <sup>3</sup>  | 29x10 <sup>3</sup>  |
| 2                                       | 37x10 <sup>3</sup>  | 16x10 <sup>2</sup>     | 10x10 <sup>2</sup> | 3.6x10 <sup>2</sup> | 2.9x10 <sup>2</sup> | 17x10 <sup>2</sup>  | 14x10 <sup>2</sup>  | 6x10 <sup>2</sup>   | 3x10 <sup>2</sup>   | 12x10 <sup>2</sup>  | 10x10 <sup>2</sup>  | 5x10 <sup>2</sup>   | 2x10 <sup>2</sup>   |
| 3                                       | 47x10 <sup>3</sup>  | 19x10 <sup>2</sup>     | 12x10 <sup>2</sup> | 4x10 <sup>2</sup>   | 3x10 <sup>2</sup>   | 20x10 <sup>2</sup>  | 15x10 <sup>2</sup>  | 7x10 <sup>2</sup>   | 3.6x10 <sup>2</sup> | 13x10 <sup>2</sup>  | 11x10 <sup>2</sup>  | 5.5x10 <sup>2</sup> | 2.2x10 <sup>2</sup> |
| 4                                       | 60 x10 <sup>3</sup> | 22x10 <sup>2</sup>     | 15x10 <sup>2</sup> | 5.2x10 <sup>2</sup> | 4x10 <sup>2</sup>   | 21x10 <sup>2</sup>  | 17x10 <sup>2</sup>  | 7.9x10 <sup>2</sup> | 4.7x10 <sup>2</sup> | 16x10 <sup>2</sup>  | 14x10 <sup>2</sup>  | 7.2x10 <sup>2</sup> | 3x10 <sup>2</sup>   |
| ο                                       | 92 x10 <sup>3</sup> | 27x10 <sup>2</sup>     | 16x10 <sup>2</sup> | 6x10 <sup>2</sup>   | 4.8x10 <sup>2</sup> | 22x10 <sup>2</sup>  | 19x10 <sup>2</sup>  | 9x10 <sup>2</sup>   | 5.9x10 <sup>2</sup> | 19x10 <sup>2</sup>  | 17x10 <sup>2</sup>  | 8.5x10 <sup>2</sup> | 3.8x10 <sup>2</sup> |
| 6                                       | 15x10 <sup>4</sup>  | 30x10 <sup>2</sup>     | 20x10 <sup>2</sup> | 7x10 <sup>2</sup>   | 5.7x10 <sup>2</sup> | 25x10 <sup>2</sup>  | 20x10 <sup>2</sup>  | 10x10 <sup>2</sup>  | 7x10 <sup>2</sup>   | 22x10 <sup>2</sup>  | 19x10 <sup>2</sup>  | 9x10 <sup>2</sup>   | 4.2x10 <sup>2</sup> |
|   |                     | The fifth group        |                    |                     |                     | The sixth group     |                     |                     |                     | The seventh group   |                     |                     |                     |
| Fresh                                   | 19 x10 <sup>3</sup> | 18 x10 <sup>3</sup>    | 21x10 <sup>3</sup> | 19 x10 <sup>3</sup> | 19 x10 <sup>3</sup> | 20 x10 <sup>3</sup> | 19 x10 <sup>3</sup> | 20x10 <sup>3</sup>  | 21 x10 <sup>3</sup> | 19 x10 <sup>3</sup> | 18 x10 <sup>3</sup> | 20 x10 <sup>3</sup> | 19 x10 <sup>3</sup> |
| 1                                       | 30x10 <sup>3</sup>  | 31x10 <sup>3</sup>     | 29x10 <sup>3</sup> | 30x10 <sup>3</sup>  | 30x10 <sup>3</sup>  | 30x10 <sup>3</sup>  | 31x10 <sup>3</sup>  | 32x10 <sup>3</sup>  | 28x10 <sup>3</sup>  | 30x10 <sup>3</sup>  | 30x10 <sup>3</sup>  | 29x10 <sup>3</sup>  | 29x10 <sup>3</sup>  |
| 2                                       | 37x10 <sup>3</sup>  | 37x10 <sup>3</sup>     | 37x10 <sup>3</sup> | 36x10 <sup>3</sup>  | 38x10 <sup>3</sup>  | 35x10 <sup>3</sup>  | 38x10 <sup>3</sup>  | 37x10 <sup>3</sup>  | 37x10 <sup>3</sup>  | 37x10 <sup>3</sup>  | 37x10 <sup>3</sup>  | 35x10 <sup>3</sup>  | 35x10 <sup>3</sup>  |
| 3                                       | 47x10 <sup>3</sup>  | 18x10 <sup>2</sup>     | 12x10 <sup>2</sup> | 6x10 <sup>2</sup>   | 3x10 <sup>2</sup>   | 47x10 <sup>3</sup>  | 49x10 <sup>3</sup>  | 48x10 <sup>3</sup>  | 47x10 <sup>3</sup>  | 46x10 <sup>3</sup>  | 47x10 <sup>3</sup>  | 47x10 <sup>3</sup>  | 45x10 <sup>3</sup>  |
| 4                                       | 60 x10 <sup>3</sup> | 22x10 <sup>2</sup>     | 15x10 <sup>2</sup> | 6.5x10 <sup>2</sup> | 3.2x10 <sup>2</sup> | 20x10 <sup>2</sup>  | 17x10 <sup>2</sup>  | 8x10 <sup>2</sup>   | 3.5x10 <sup>2</sup> | 60x10 <sup>3</sup>  | 60x10 <sup>3</sup>  | 59 x10 <sup>3</sup> | 57 x10 <sup>3</sup> |
| ο                                       | 92 x10 <sup>3</sup> | 26x10 <sup>2</sup>     | 17x10 <sup>2</sup> | 8.2x10 <sup>2</sup> | 4x10 <sup>2</sup>   | 23x10 <sup>2</sup>  | 19x10 <sup>2</sup>  | 9x10 <sup>2</sup>   | 4x10 <sup>2</sup>   | 35x10 <sup>2</sup>  | 30x10 <sup>2</sup>  | 14x10 <sup>2</sup>  | 8x10 <sup>2</sup>   |
| 6                                       | 15x10 <sup>4</sup>  | 32x10 <sup>2</sup>     | 20x10 <sup>2</sup> | 9.5x10 <sup>2</sup> | 4.5x10 <sup>2</sup> | 25x10 <sup>2</sup>  | 20x10 <sup>2</sup>  | 10x10 <sup>2</sup>  | 5x10 <sup>2</sup>   | 37x10 <sup>2</sup>  | 33x10 <sup>2</sup>  | 16x10 <sup>2</sup>  | 10x10 <sup>2</sup>  |

**Control : Non irradiated treatment.**

**The second group : Cheese wheels irradiated with doses 2,3,4, and 5 kGy when fresh**

**The third group : Cheese wheels irradiated with doses 2,3,4, and 5 kGy after 30 days.**

**The fourth group : Cheese wheels irradiated with doses 2,3,4, and 5 kGy after 60 days**

**The fifth group : Cheese wheels irradiated with doses 2,3,4, and 5 kGy after 90 days**

**The sixth group : Cheese wheels irradiated with doses 2,3,4, and 5 kGy after 120 days**

**The seventh group : Cheese wheels irradiated with doses 2,3,4, and 5 kGy after 150 days**

**Effect of irradiation time and dose on ripening of ras cheese with.....**

